

PRXS360HF12DFC1

Powerex, Inc., 173 Pavilion Lane, Youngwood, Pennsylvania 15697 (724) 925-7272 www.pwrx.com

1200V/360A Half Bridge SiC MOSFET Module



Description

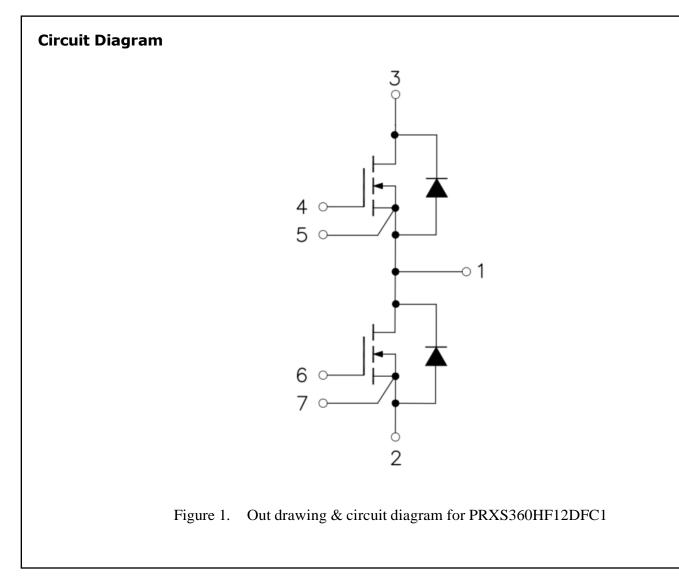
The PRXS360HF12DFC1 is a Half Bridge SiC MOSFET Power Module. It integrates high performance SiC MOSFET chips and SiC Diode designed for the applications such as Motor drives and Renewable energy.

Features

- \Box 1200V/5.3m Ω (V_{GS} = 15V), 4.3 m Ω (V_{GS} = 18V)
- $\hfill\square$ Low thermal resistance with Si_3N_4 AMB
- □ 175°C maximum junction temperature
- □ Zero Reverse Recovery from Diodes
- □ 62mm half bridge module

Applications

- □ Motor Drives
- Vehicle Fast Chargers
- □ Renewable energy
- □ UPS



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Pin Configuration and Marking Information

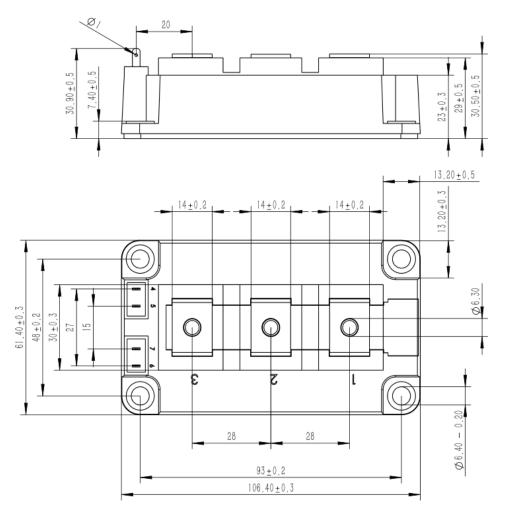


Figure 2. Pin configuration

Module

| Parameter | Conditions | Value | Unit |
|--|--|------------|------|
| Isolation Voltage | RMS, f =50Hz, t =1min | 4.0 | KV |
| Material of module baseplate | - | Cu | - |
| Creepage distance | terminal to heatsink terminal to terminal | 14.5 10 | mm |
| Clearance | terminal to heatsink terminal to terminal | 12.5 10 | mm |
| СТІ | - | >400 | - |
| Module lead resistance, terminals – chip | $T_C = 25^{\circ}C$ | 0.3 | mΩ |
| Mounting torque for module mounting | M6 | 4 to 6 | Nm |
| Weight | - | 300 | g |



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Maximum Ratings ($T_j = 25^{\circ}C$ unless otherwise specified)

| Symbol | Parameter | Conditions | Ratings | Unit |
|-------------------|-----------------------------|---|------------|------|
| V _{DSS} | Drain-Source Voltage | G-S Short | 1200 | V |
| V _{GSS} | Gate-Sourse Voltage | D-S Short, AC frequency ≥ 1 Hz, Note1 | -10 to 22 | V |
| IDS | DC Continuous Drain Current | $T_C = 25^{\circ}C$, $V_{GS} = +15V$ | 450 | А |
| IDS | DC Continuous Drain Current | $T_{C} = 90^{\circ}C$, $V_{GS} = +15V$ | 345 | А |
| Isd | Source-Drain Current(diode) | $T_C = 25^{\circ}C$, with ON signal | 500 | А |
| I _{SD} | Source-Drain Current(diode) | $T_C = 90^{\circ}C$, with ON signal | 370 | А |
| I _{DSM} | Pulse Drain Current | T _C =25°C, Pulse width=1ms, V _{GS} =+15V, Note2 | 800 | А |
| Ptot | Total Power Dissipation | T _c =25°C | 1575 | W |
| T _{jmax} | Max Junction Temperature | - | 175 | °C |
| T _{stg} | Storage Temperature | - | -40 to 125 | °C |

Note1: Recommended Operating Value, +18V/-5V, +15V/-4V Note2: Pulse width limited by maximum junction temperature

Diode Electrical characteristics $(T_j = 25^{\circ}C \text{ unless otherwise specified, chip})$

| | | | | | Value | | |
|---|---|---|-------------------------|-------|-------|------|------|
| Symbol | Item | Condition | | Min. | Тур. | Max | Unit |
| V _F | Diada Formand Valtage | I _F =360A, V _{GE} =0V | $T_j = 25^{\circ}C$ | - | 1.75 | - | V |
| v F | Diode Forward Voltage | $I_{\rm F} = 300 {\rm A}, \ V_{\rm GE} = 0 {\rm V}$ | $T_j \!=\! 150^\circ C$ | - | 2.35 | - | v |
| t _{rr} Diode Reverse Recovery Time | (Switch side) | $T_j = 25^{\circ}C$ | | 26 | | ns | |
| | V _{CC} =600V, I _C =360A | $T_j = 150^{\circ}C$ | | 52 | | | |
| | $V_{GE} = +15V/-4V$ | $T_j = 25^{\circ}C$ | - | 261 | - | | |
| I _{RM} | I _{RM} Peak reverse recovery Current | R_{gon}/R_{goff} = 3.3 Ω /3.3 Ω | $T_j = 150^{\circ}C$ | - | 342 | - | А |
| | Q _{rr} Recovered charge | (FRD side) | Tj=25°C | - | 4.5 | - | |
| Qn | | Vn=600V, IF=360A | $T_j = 150^{\circ}C$ | - | 5.8 | - | uC |
| | | V _{GE} =+15V/-4V | $T_j = 25^{\circ}C$ | - | 1.1 | - | |
| E _{rr} Reverse rec | Reverse recovered energy | Inductive load switching operation | $T_j = 150^{\circ}C$ | - | 2.1 | - | mJ |
| Rth(j-c) | Thermal Resistance, Junction to Case (Diode) | | - | 0.085 | - | °C/W | |



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MOSFET Electrical characteristics (T_j =25°C unless otherwise specified, chip)

| | - | | | | Value | | |
|---|---------------------------------|--|-----------------------|------|-------|-----|-------|
| Symbol | Item | Condition | | Min. | Тур. | Max | Unit |
| V _{(BR)DSS} | Drain-Source Breakdown Voltage | V _{GS} =0V, I _D =400uA | | 1200 | - | - | V |
| I _{DSS} | Zero gate voltage drain Current | V _{DS} =1200V, V _{GS} =0V | | - | 4 | - | μΑ |
| $V_{GS(th)}$ | Gate-source threshold Voltage | $I_D=140 \text{mA}, V_{DS}=V_{GS}$ | $T_j = 25^{\circ}C$ | 1.8 | 2.7 | - | V |
| Igss | Gate-Source Leakage Current | $V_{GS} = 20V, V_{DS} = 0V$ | $T_j = 25^{\circ}C$ | - | - | 400 | nA |
| | | I _D =360A | $T_j = 25^{\circ}C$ | - | 5.3 | - | mΩ |
| R _{DS(on)} | Static drain-source | V_{GS} =+15V | $T_j = 175^{\circ}C$ | - | 7.5 | - | mΩ |
| (Chip) | On-state resistance | I _D =360A | $T_j = 25^{\circ}C$ | - | 4.3 | - | mΩ |
| | | $V_{GS} = +18V$ | $T_j = 175^{\circ}C$ | - | 6.4 | - | mΩ |
| | | ID=360A | $T_j = 25^{\circ}C$ | - | 1.91 | - | V |
| V _{DS(on)} Static drain-source | $V_{GS} = +15V$ | $T_j = 175^{\circ}C$ | - | 2.70 | - | V | |
| (Chip) | On-state Voltage | ID=360A | $T_j = 25^{\circ}C$ | - | 1.55 | - | V |
| | $V_{GS} = +18V$ | $T_j = 175^{\circ}C$ | - | 2.30 | - | V | |
| Ciss | Input Capacitance | $V_{D} = 800V, V_{GS} = 0V,$ f = 100kHz, V _{AC} = 25mV f = 100kHz, V _{AC} = 25mV | | - | 23.3 | - | nF |
| Coss | Output Capacitance | | | - | 0.70 | - | nF |
| Crss | Reverse transfer Capacitance | | | - | 57 | - | pF |
| R _{Gint} | Internal gate resistor | | | - | 0.5 | - | Ω |
| Qg | Total gate charge | $V_{DD} = 800V, I_D = 360A, V_{GS}$ | =+15/-4V | - | 750 | - | nC |
| | | | $T_j = 25^{\circ}C$ | - | 56 | - | ns |
| t _{d(on)} | Turn-on delay time | | $T_j = 150^{\circ}C$ | - | 49 | - | |
| | | | $T_j = 25^{\circ}C$ | - | 33 | - | |
| tr | Rise time | V _{DD} =600V | $T_j = 150^{\circ}C$ | - | 27 | - | ns |
| t _{d(off)} Turn-off delay time | | ID=360A | T _j =25°C | _ | 119 | - | |
| | $V_{GS} = +15/-4V$ | T ₁ =150°C | _ | 131 | _ | ns | |
| | | $R_{gon}/R_{goff}=3.3\Omega/3.3\Omega$ | $T_j = 25^{\circ}C$ | - | 37 | _ | |
| t _f Fall time | Fall time | Inductive load switching | T _j =150°C | - | 48 | - | ns |
| E _{on} Turn-on power dissipation | | operation | $T_j = 25^{\circ}C$ | - | 7.1 | - | |
| | Turn-on power dissipation | | $T_j = 150^{\circ}C$ | - | 6.6 | - | mJ |
| E _{off} Turn-off power dissipation | | | $T_j = 25^{\circ}C$ | - | 5.6 | | |
| | urn-off power dissipation | | $T_j = 150^{\circ}C$ | - | 6.1 | - | mJ |
| R _{th(j-c)} | FET Thermal Resistance | Junction to Case | 1 | - | 0.095 | - | °C /W |



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Test Conditions

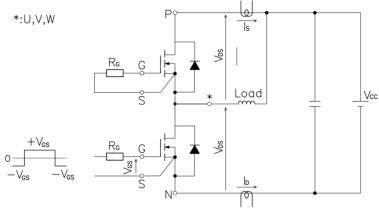
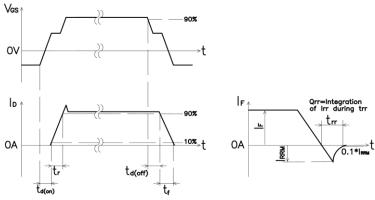
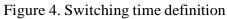
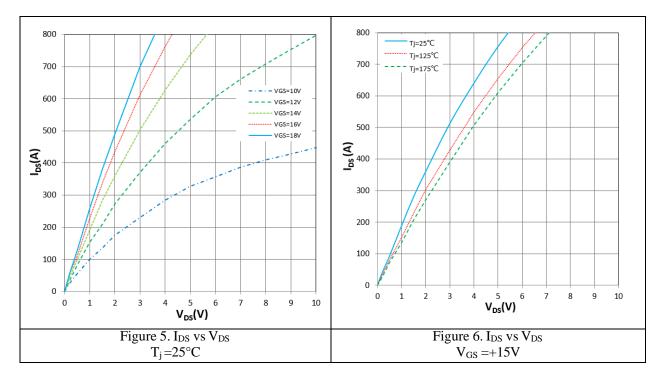


Figure 3. Switching time measure circuit





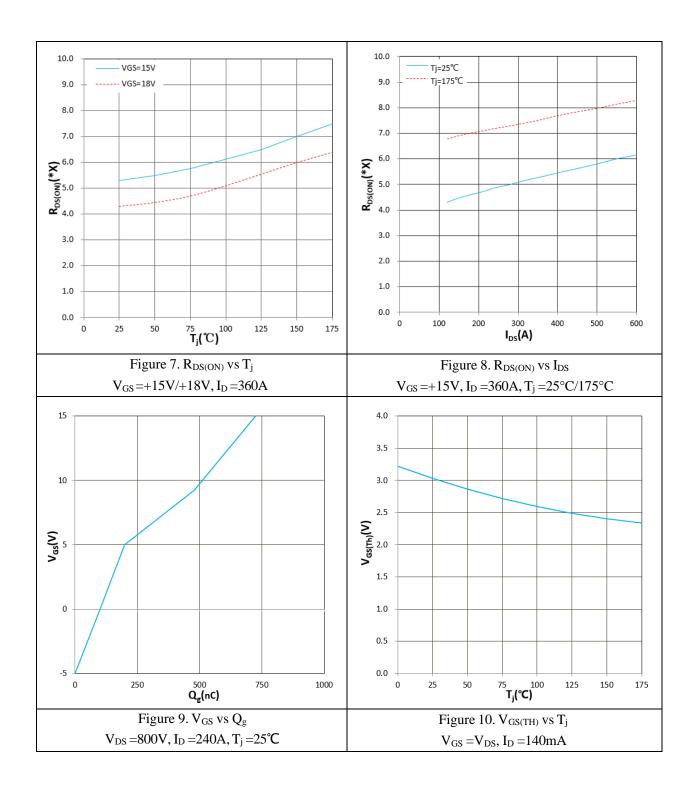


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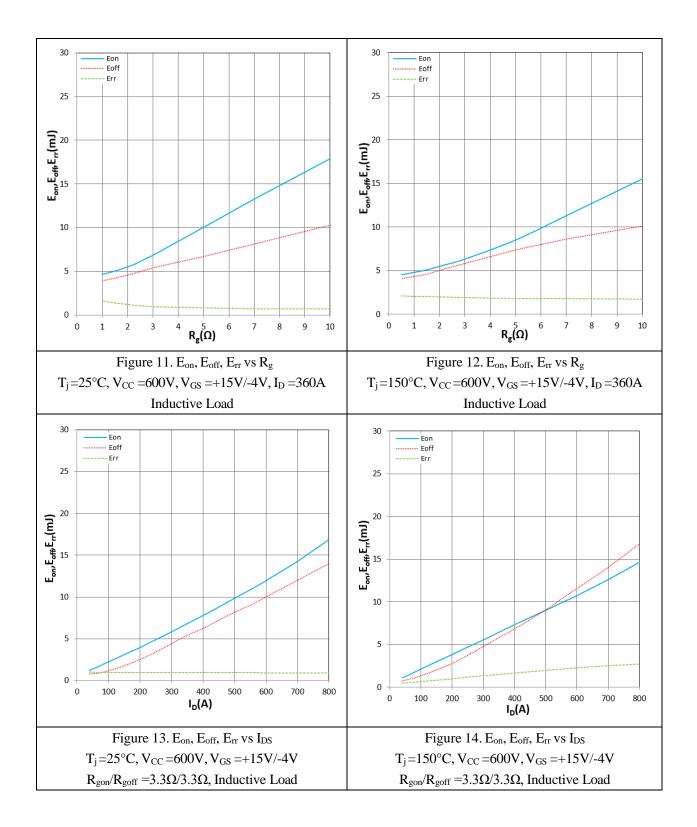




PRXS360HF12DFC1

04/24 Rev 0

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